

Register your New Fleming Product @
<http://www.fleming-agri.co.uk/Products/product-registration.asp>

EU CERTIFICATE OF CONFORMITY

CONFORMING TO EC Machinery Directive 98/37 EC.

We:

Fleming Agri-Products Ltd
Newbuildings Industrial Estate
Newbuildings
Northern Ireland
BT47 2SX



declare in sole responsibility, that the product

Type: TOP9IN 9' Inline Topper
TOP7IN 7' Inline Topper

to which this certificate applies, conforms to the basic safety
and health requirements of the EC Machinery Directive 98/37 EC,
and the Transposed Harmonised Standards:

BS EN 745 (1999)
BS EN 1553 (2000)

Jonathan Lecky
Production Director

The logo for Fleming Agri-Products Ltd. It features a yellow rectangular background. On the left side of the rectangle is a stylized blue and yellow graphic of a plant or leaf. To the right of the graphic, the word "FLEMING" is written in a bold, blue, sans-serif font.

**GT70 & GT90 7' & 9' INLINE PASTURE
TOPPER**

Operators Manual & Parts List

Fleming Agri-Products Ltd
Newbuildings Industrial Estate
Newbuildings
Northern Ireland
BT47 2SX

Tel: (028) 7134 2637

Fax: (028) 7134 4735

Email: info@fleming-agri.co.uk
www.fleming-agri.co.uk

'Quality, Strength & Personal Service'

This manual is provided to assist you in getting the best results from your machine and ensure that you do so safely. If you have any queries about the use of the machine contact your dealer before use.

This topper has been designed to be easy to operate while also providing class-leading performance. The dual heavy-duty rotors with swinging blade system allow the topper to withstand the excessive pressures of wet conditions and to absorb small impacts without effecting performance.

The cutting height is adjustable in convenient steps from the minimum depth of 30mm to a maximum depth of 120mm. The depth is easily adjusted by altering the position of the skids which are positioned at each side of the topper. These skids ensure that the topper provides a uniform cut without grounding while on undulating pastures.

This topper will successfully operate in wet conditions and on heavy pasture such as rushes, however it is unsuitable for topping set-aside. While this topper is primarily designed for agricultural use it performs excellently when used for topping playing fields or other local authority areas.

1.1 FUNDAMENTAL PRECAUTIONS

On delivery, your dealer gave you an explanation of the operation and maintenance of this Fleming topper. Please read and understand these operating instructions before operating the machine for the first time. It is essential that you observe all safety instructions.

Incorrect use or mishandling of the machine can endanger:

- Life and Limb of the operator, other persons or animals standing within the vicinity of the machine.
- The machine and other material assets of the owner or third persons.
- The performance of the machine.

Anyone who is involved in the commissioning, operation or maintenance of the topper must read and understand the following instructions very carefully and observe them at all times.

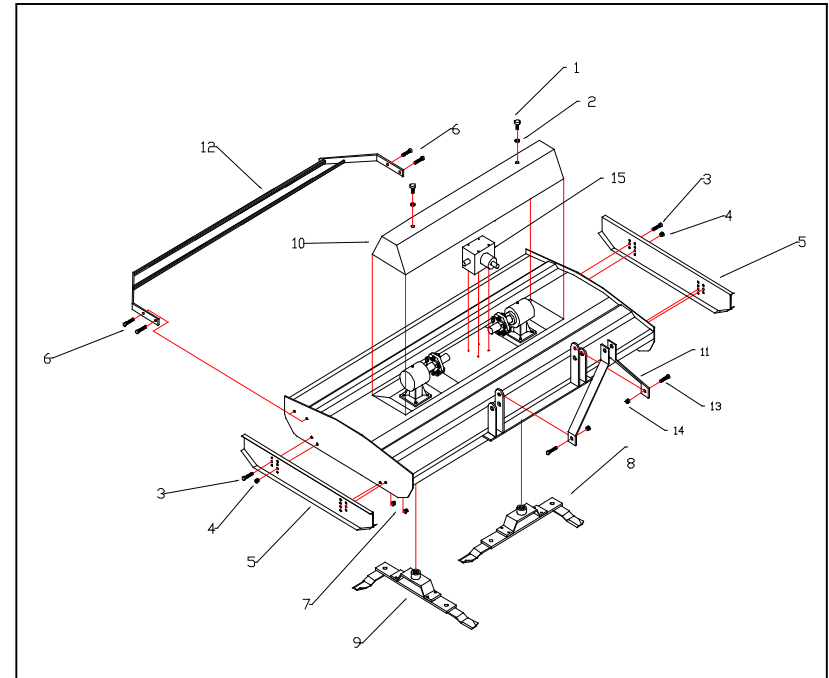
NEVER DISTRACT ANYONE WHO IS USING A MACHINE.

A SAFE DISTANCE OF AT LEAST 30M MUST BE OBSERVED BY ANYONE WITHIN THE VICINITY OF THE TOPPER.

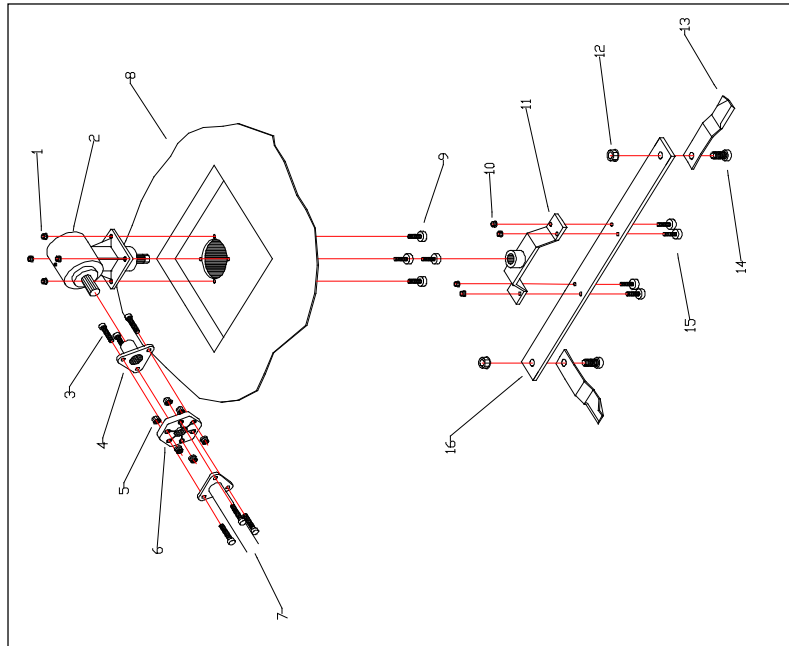
1.2 AUTHORISED OPERATORS

Youths under the age of 16 must not operate this implement. The owner of the machine must provide the operator with the operating instructions and make sure they have read and understood them. Only then may the topper be put into operation.

The owner must ensure that only authorised persons operate/work on this machine. He is responsible for keeping any third persons or animals out of the working area of the topper.



ITEM	DESCRIPTION	QTY
1	M10 X 30 BOLT	2
2	12mm GALV WASHER	2
3	M12 X 30 BOLT	8
4	M12 LOCKNUT	8
5	SKID	2
6	M12 X 30 BOLT	8
7	M12 NUT	8
8	RIGHT HAND FLAIL	1
9	LEFT HAND FLAIL	1
10	GEARBOX GUARD	1
11	A FRAME	1
12	GUARD	1
13	M20 X 50 BOLT	2
14	M20 LOCKNUT	2
15	T-GEARBOX	1



ITEM	DESCRIPTION	QTY
1	M16 LOCKNUT	4
2	GEARBOX	1
3	M12 X 80 BOLT	6
4	PROFIED TRIPOD	2
5	M12 LOCKNUT	6
6	RUBBER DOUGHNUT	1
7	DRIVESHAFT	1
8	MAIN CHASSIS	1
9	M16 X 50 BOLT	4
10	M14 LOCKNUT	4
11	CARRIER HOUSING BUSHING	1
12	M24 LOCKNUT	2
13	LEFT HAND FLAIL	2
13	RIGHT HAND FLAIL	2
14	M24 X 50 BOLT	2
15	M14 X 50 BOLT	4
16	FLAIL CARRIER (750 mm)	1

1.3 GENERAL SAFETY AND ACCIDENT PREVENTION REGULATIONS

•Ensure the implement is correctly and securely attached to the operating vehicle 3-point linkage using the lift arm pins and locking lynch pins provided.

•**NEVER** attach to a tractor which would be rendered unstable when the implement is operated at its full capacity. Take note of the maximum load permissible on the linkage. The weights of both models are given in the table below.

Model	Weight
TOP7IN	429 kg
TOP9IN	494 kg

•Extra care must be taken as the implement can cause instability due to the projection out the rear of the tractor.

•**WARNING** extra care must be taken to avoid a traffic accident went transporting this implement on the road as it projects past the side of the tractor.

•Take extra care when operating machinery on sloping ground. **NEVER** operate on ground on which there is a risk of the tractor becoming unstable.

•When detaching the implement from the tractor always ensure that it is stable and is safely positioned on a level surface.

•**CAUTION** extra care must be taken when detaching the implement from the tractor to ensure that the A frame does not fall and injure the operator.

•**WARNING:** The attaching and detaching of the implement to a tractor must be carried out by only one operator. There should not be any other people in the vicinity of the implement or in the tractor.

•Before operation make yourself familiar with all elements and controls of the machine as well as their functions.

•**Under NO Circumstances** should anyone attempt to use the topper or the three point linkage as a means of personal transport. It is designed as a specialist purpose farm implement and is unsuitable for the safe transportation of passengers. To avoid personal injury do not allow hands or limbs to enter the area between the hitch and main body.

•**NEVER** allow children to play on or around tractors and machinery.

•Operators should not wear loose fitting clothing when working close to PTO driven equipment. Keep long hair tied back . **NEVER** be in the vicinity of a rotating PTO shaft.

•**ALWAYS** disengage the PTO before dismounting from the tractor.

•**NEVER** operate the topper unless all safety guards are fitted and are firmly in position. **ALWAYS** ensure that all guards and covers are replaced after carrying out maintenance or adjustments.

•**ALWAYS** disengage the PTO shaft, apply the hand brake, stop the tractor and remove the key before carrying out any maintenance or adjustments to the topper. The blades continue to rotate for some time after the tractor is stopped. **ALWAYS** ensure that the blades have totally stopped moving before approaching the topper..

. **NEVER** attempt to adjust the topper skids without the topper being in a stable and safe position and ensure that it is suitably supported.

•Take extra care when carrying out maintenance and adjustments as this is when most farm accidents occur

•**ENSURE** the PTO shaft is the correct length to suit the tractor

•**ALWAYS** ensure that the PTO tubes and universal joints have sufficient grease

•Regularly check the PTO shaft and guard for damage and replace if any damage is found

•**ALWAYS** use M10 x 50mm shear bolts with a rating of 8.8 on the knuckle joint. Standard bolts or shear bolts with a rating greater than 8.8 may cause undue stress to the topper and risk life and limb.

•**NEVER** attempt to move this implement manually.

1.4 GENERAL OPERATING INSTRUCTIONS

•This is a tractor mounted implement. Attempts should not be made to attach the topper to any other type of vehicle. If the topper is to be transported on a trailer then it should be securely attached using suitable restraints

• Never use incorrectly sized lift arm or top link pins when attaching the topper. Ensure top link has sufficient adjustment to facilitate correct setting of the topper.

•Fit the topper to the three point linkage in the normal way. Ensure that the PTO is correctly connected before use.

•**ENSURE** the restraining chains on the PTO cover are attached to the hole provided on the fixed guard and on the tractor PTO guard.

•Adjust the topping height by removing the 4 bolts on each skid and set to the required height. Only adjust the height when the topper is in the topping position and is on stable ground. **ENSURE TRACTOR IS STOPPED, THE BLADES HAVE STOPPED MOVING AND THE TOPPER IS SUFFICIENTLY SUPPORTED.**

•Ensure the working area is clear of stones or anything which may cause damage to the topper or increase the danger to life and limb.

•With the PTO shaft and all safety guards in place it is safe to start topping.

•Begin to operate at a low RPM and gradually increase to 540 RPM before starting to move forward.

1.5 INITIAL ASSEMBLY

•Remove all components from the bag which was attached to the machine on delivery.

•Slacken the bolts which attach the A-frame to the frame of the topper, reposition the A-frame into a vertical position and retighten the bolts.

•Attach the chain to the eyes on the back of the A-frame and on the rear of the topper using the D-shackles provided.

1.6 MAINTENANCE

•As a rule, disengage the driving system and stop the engine prior to carrying out maintenance, servicing, cleaning or repair work. **ALWAYS** remove the ignition key.

•Prop the topper with appropriate supports and ensure the blades have stopped moving before carrying out any maintenance.

•The manufacturer will not be responsible for any damages or injuries caused by unauthorised repair, alterations or mishandling of the product.

•Maintain product with care checking regularly for damage that would affect the safe operation of the implement.

•**ALWAYS** use genuine Fleming parts.

•Check the oil level in gearboxes before operating and at regular intervals. Oil should be at the level of the bung on the side of the centre gearbox and 10mm below the bung on the side of the other gearboxes.

•Change oil after first 50 hours and every 500 hours after. Correct oil quantity is 0.8 litre

•**CAUTION** The gearboxes may become hot during use. Allow time for the housing and the oil to cool sufficiently before carrying any maintenance.

•To ensure that all the sludge's and contaminants are removed during an oil change, the oil should still be warm when it is drained.

•Use SAE 90 Gear Oil.

•Fill oil by removing plugs at top and side of gearbox.

•Grease PTO shaft tubes, universal joints and all other greasing points (marked with a sticker) daily.

•Check holding bolts on gearbox after every 5 hours of use and tighten if necessary for the first 20 hours and periodically afterwards.

•Regularly check that blades are kept sharp and free from damage. Replace if any damage is apparent.

•When replacing the blades ensure only the correct FLEMING blades are used. Blades should be replaced in pairs to ensure that the rotor remains balanced. **ALWAYS** replace the blade bolts with new genuine Fleming bolts when the blades are changed.

•The bolts which attach the blades should be tightened fully and then slacked off until the blade is free to rotate.

•**ALWAYS** ensure all warning stickers are kept clean and in good condition, replacing where necessary.

•**CAUTION** paintwork may be damaged if high powered washers are used when cleaning the topper.